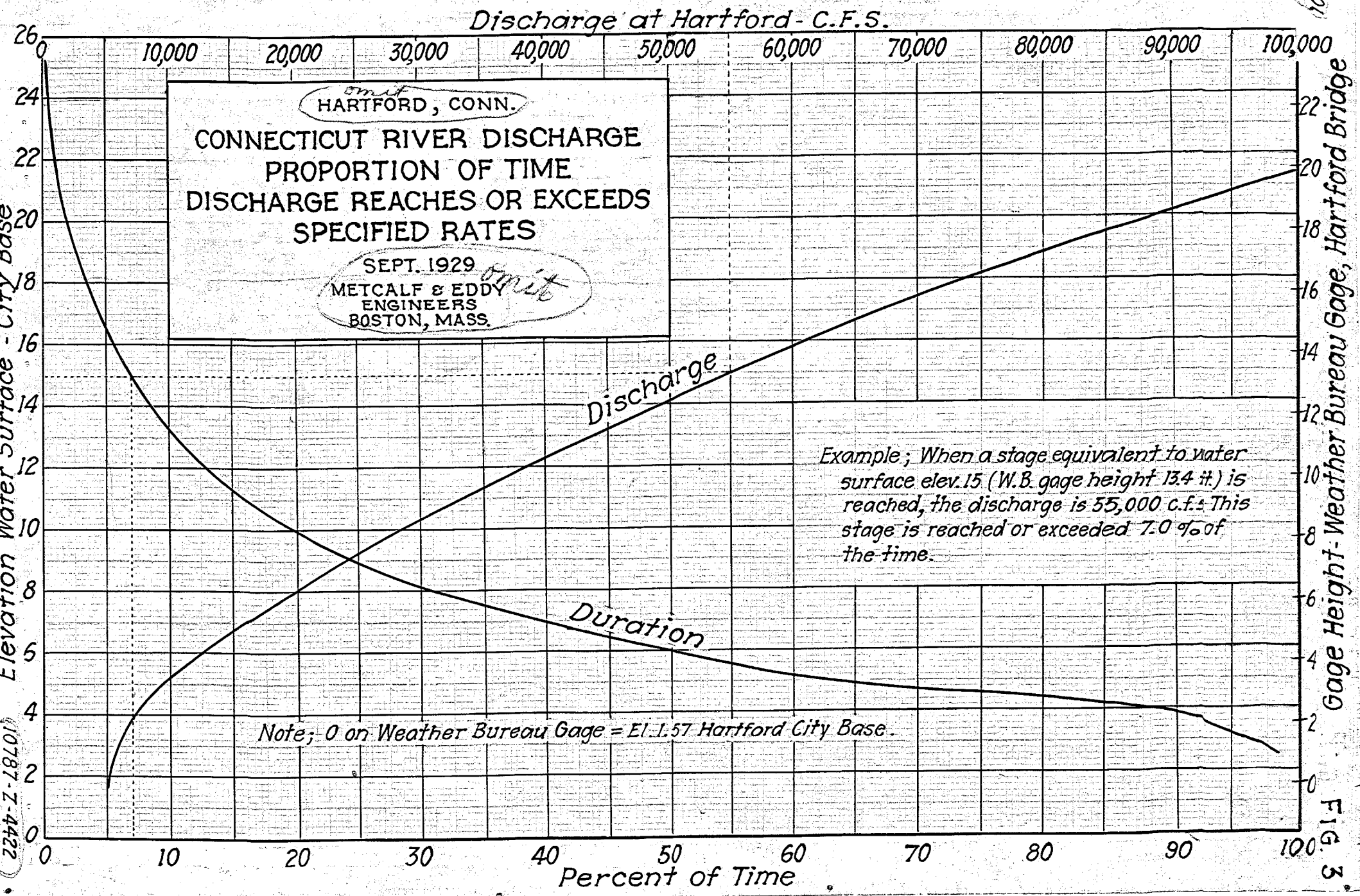


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make 6/4 in.



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FIG. 3