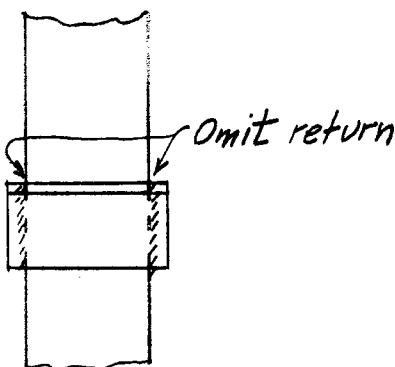
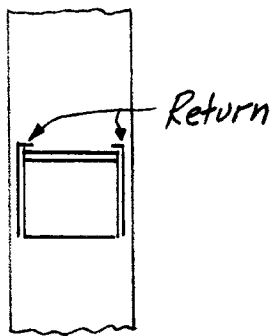


LEHIGH STRUCTURAL STEEL CO.
ALLENTOWN, PA.

WEIGHT

SHOP NOTES

All craters shall be filled to the full cross-section of the welds. Side or end fillet welds terminating at ends or sides, respectively, at parts or members shall, where practicable, be returned continuously around corners for a distance of $\frac{1}{2}$ ". This provision shall apply for the following typical details:



End returns are to be made although the detail drawings do not call for these returns. The length of weld indicated on the drawings does not include the length of the return.

				TOTAL	ORD.	PLATE	STD.	BOLT	RIV.	BAR	SM. STD.	PAINT			
RIVETS	UNLESS NOTED	DET. CLF	DATE 12/29/54	REVISION								CONTRACT NO.		SHEET NO.	
OPEN HOLES	UNLESS NOTED	CHK'R	DATE									4090		F D15	
		IN CHARGE CLF													