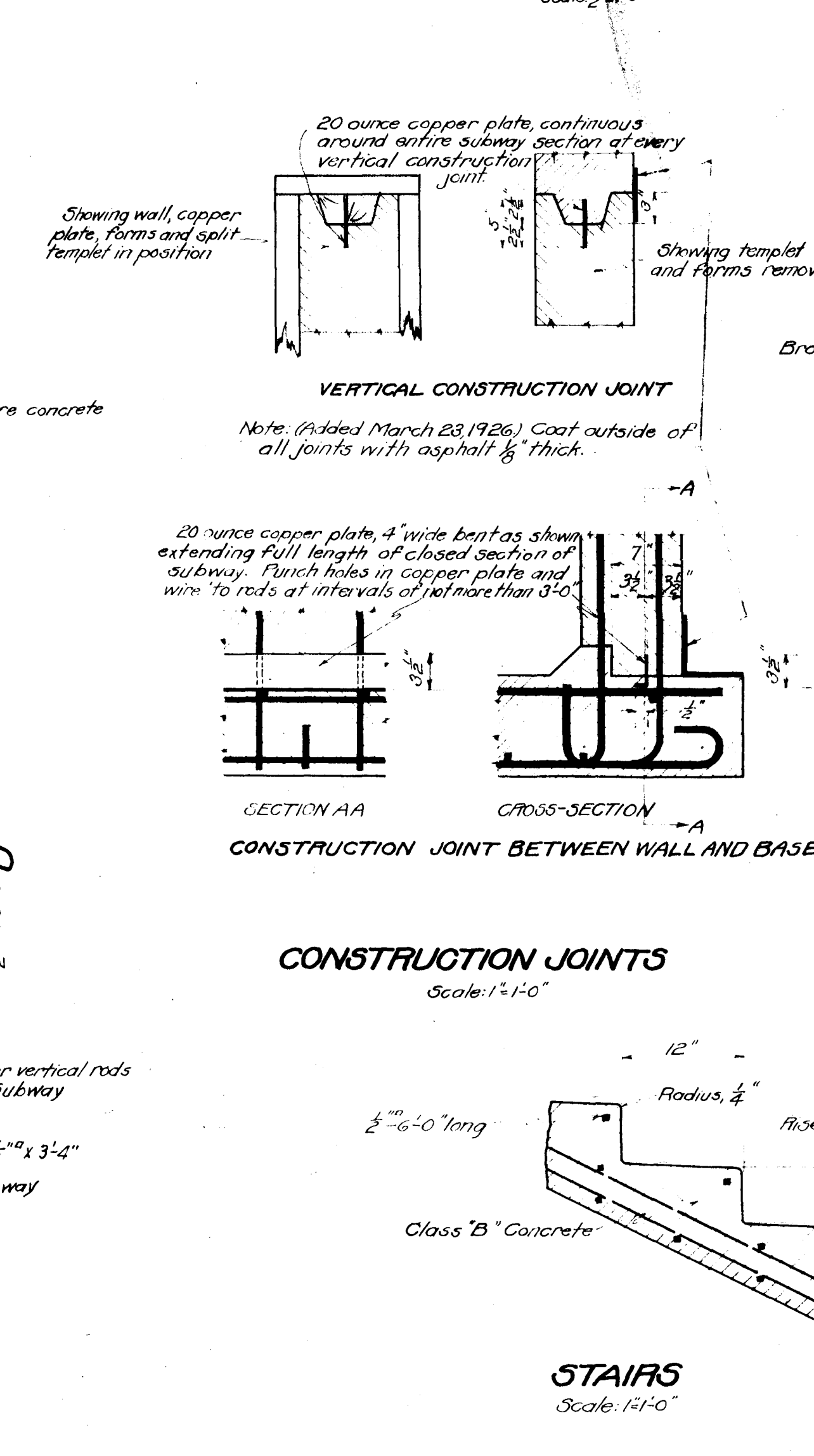
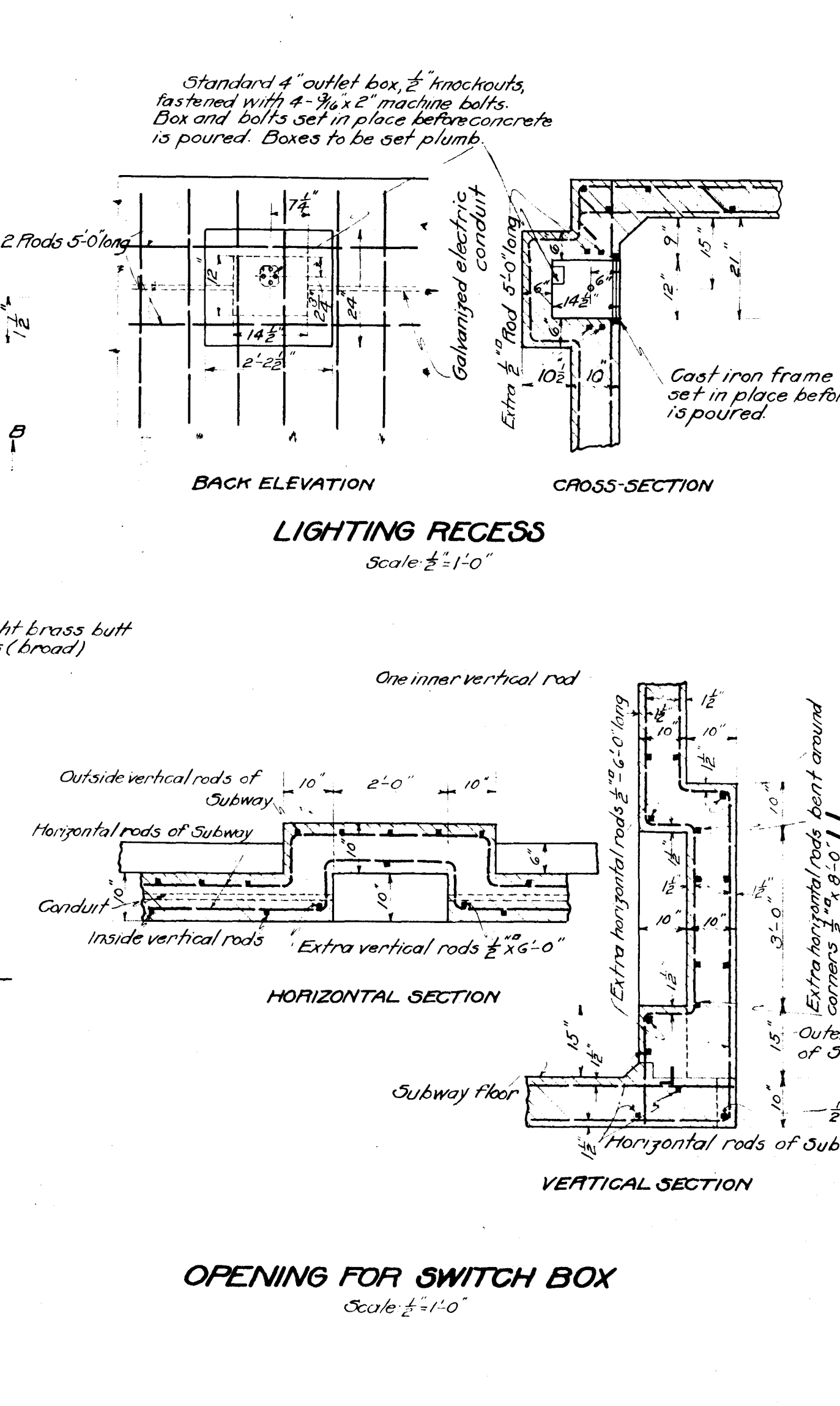
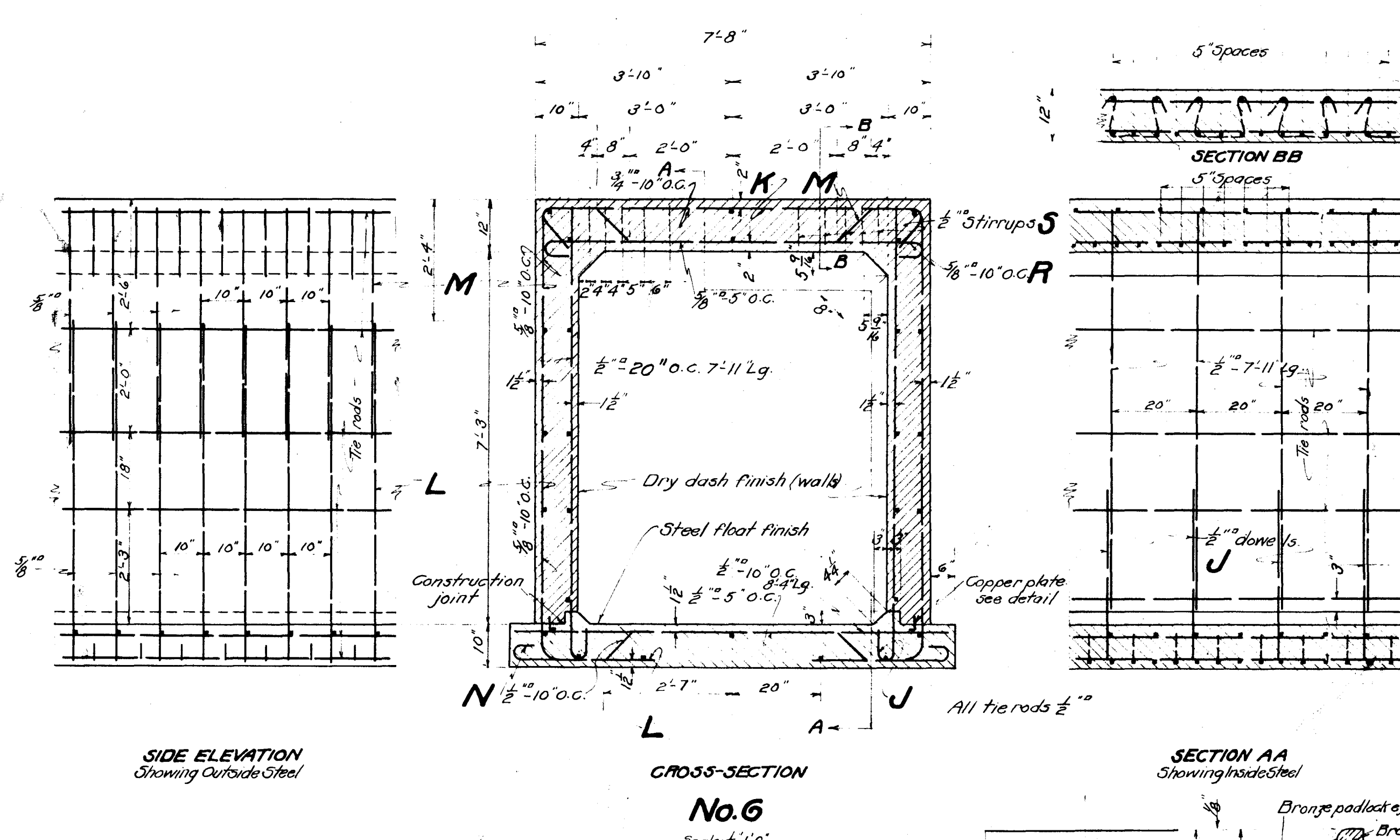
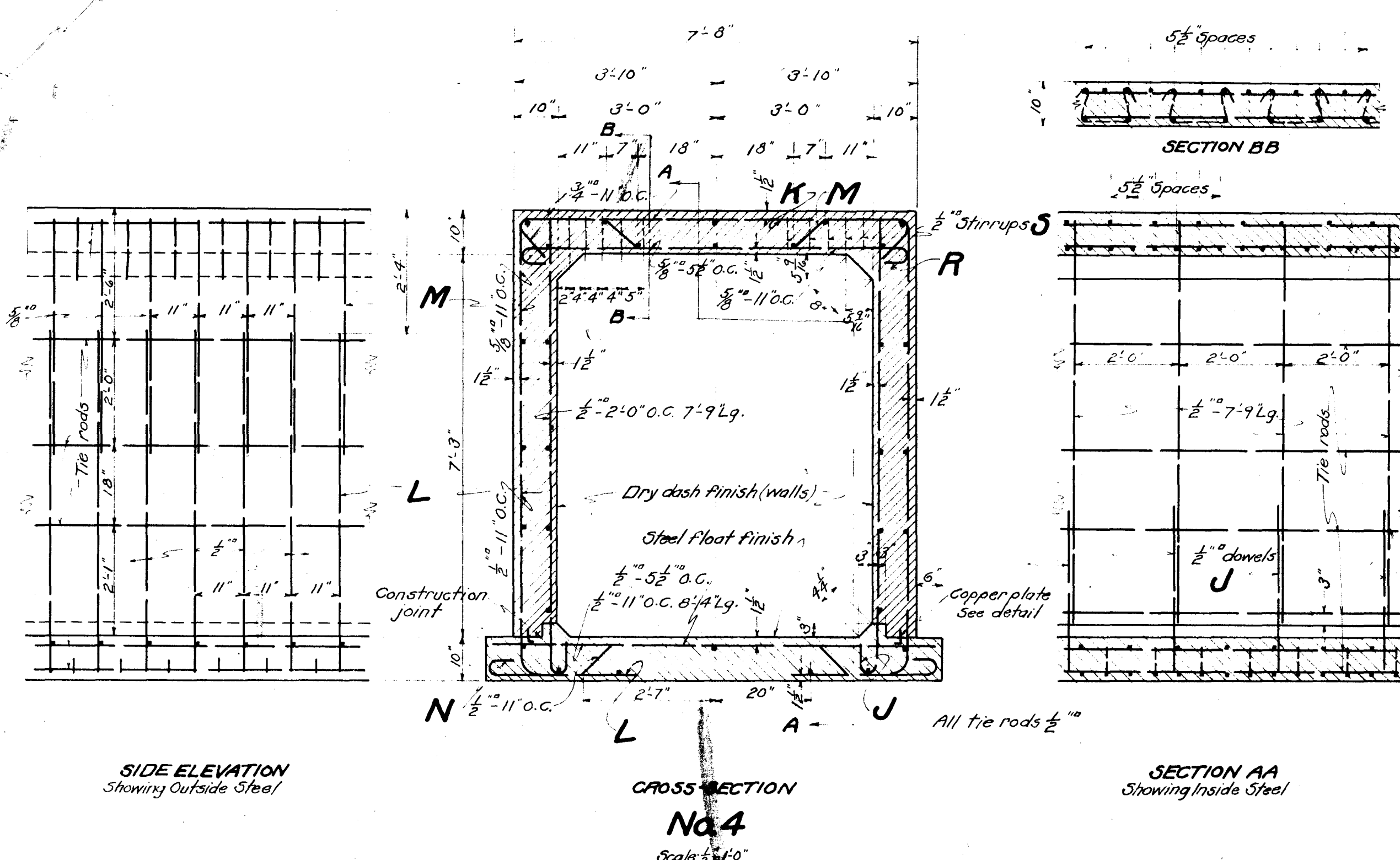
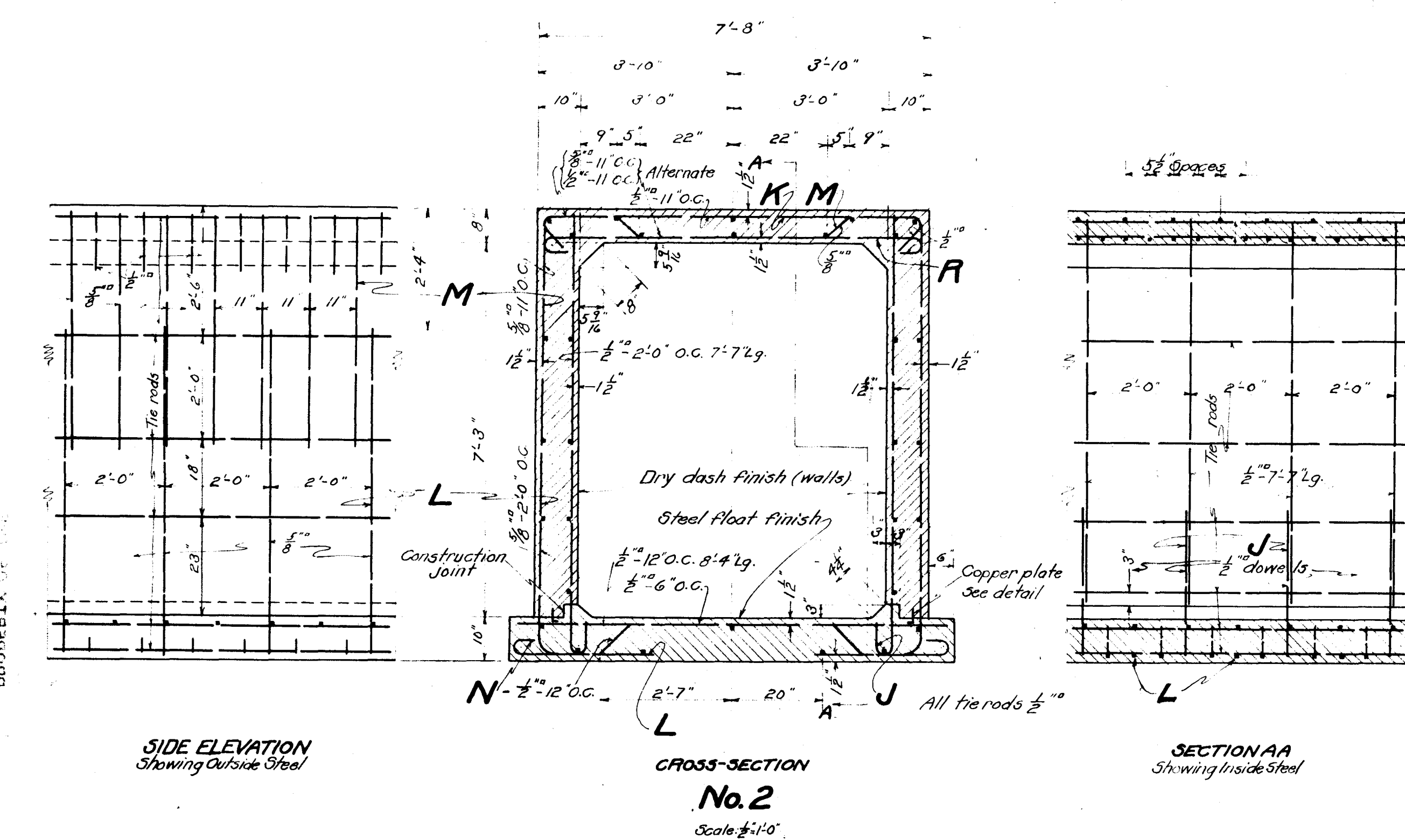
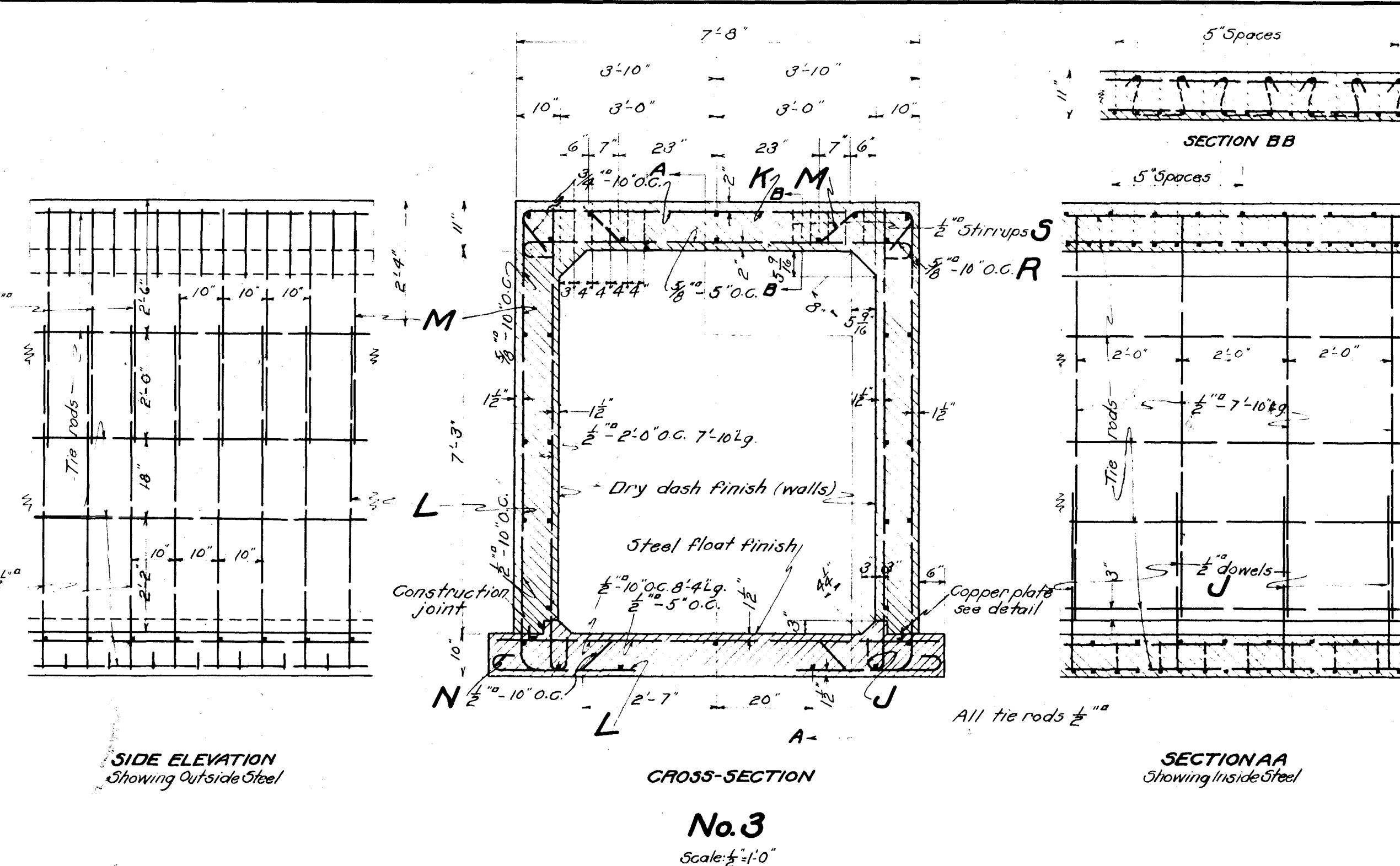




STEEL BENDING DIAGRAM										
SHAPE	SECTION No.	SIZE	DIMENSIONS				TOTAL LENGTH	MARK		
			h	m	s	w				
	1	1/2"	4-0 1/2	13 1/2	5"	7 1/8"	4'-0"	17'-0"		
	2	3/8"	4-0 1/2	17 1/2	5"	7 1/8"	3'-8"	17'-0"		
	3	3/8"	4-7 1/8	14 1/2	7"	9 7/8"	3'-0"	17'-1"		
	4	3/8"	4-7 1/8	19 1/2	9 7/8"	9 7/8"	3'-0"	17'-1"	M	
	5	3/8"	4'-0"	12 1/2	8"	11 1/4"	4'-0"	17'-2"		
	6	3/8"	4'-8"	12 1/2	8"	11 1/4"	4'-0"	17'-2"		
	1, 2, 3	1/2"						10'-0"	N	
	4, 5, 6	1/2"								
	1	1/2"	6'-3 1/4					8'-5"		
	2	3/8"	6'-3 1/4					8'-5"		
	3	1/2"	6'-6 1/4					8'-8"		
	4	1/2"	6'-5 1/4					8'-7"	L	
	5	1/2"	6'-7 1/4					8'-9"		
	6	3/8"	6'-7 1/4					8'-9"		
	1	3/8"				10 3/4"				
	2	1/2"				10 7/8"				
	3	3/8"				10 3/8"				
	4	3/8"				10 3/4"				
	5	3/8"				10 3/4"		9'-4"	K	
	6	3/8"				10 3/4"				
	1	3/8"				6"				
	2	1/2"				6"				
	3	3/8"				6"				
	4	3/8"				6"		8'-9"	R	
	5	3/8"				6"				
	6	3/8"				6"				
	1	2'-10"						3'-6"		
	2	2'-10"						3'-6"		
	3	3'-1"						3'-9"		
	4	3'-0"						3'-8"	J	
	5	3'-2"						3'-10"		
	6	3'-2"						3'-10"		
	3	0 3/8"	12 1/2	7 3/8	2 1/2"			3'-0"		
	4	0 3/8"	13 1/2	8 3/8	2 1/2"			3'-1"		
	5	7 3/8	12 1/2	7 3/8	2 1/2"			3'-2"	S	
	6	7 3/8	12 1/2	7 3/8	2 1/2"			3'-2"		
	SWITCH BOX	1/2"						8'-0"	U	

NOTE: All bends to be made around 9" diameter pin except for shrumps (S) where a 2" diameter pin shall be used.

